

Hy-Lok 112 Series

Ball Valves



Catalog No. H-112BV
Oct. 2013

Handle with Arrow

- indicates flow direction
- allows quick operation to open and close

Panel Mounting Nut

- allow easy installation

Variety of end connections

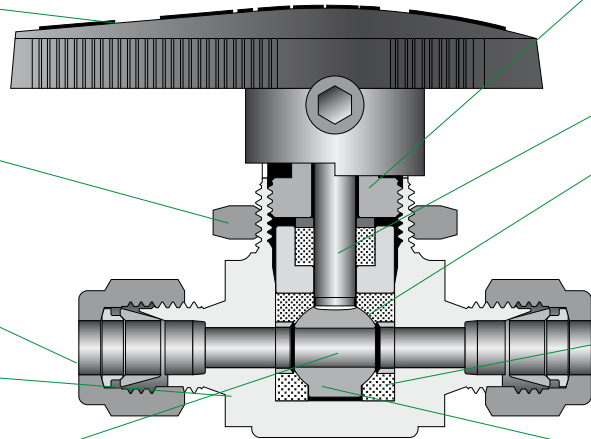
- include fractional / metric Hy-Lok tube fittings, NPT female, ISO female threads.

Body Pattern

- is available in straight and angle.
- is available in 3-way and 4-way.

Orifice

- is optimized design for minimum pressure drop.



Packing Bolt

- allows easy packing adjustment with valve in-line.

PTFE Packing

- is supported by top and bottom glands.

Encapsulating Ball Seats

- virtually allow no dead volume
- are uniformly forced to form tight seals against ball and body cavity.

Metal Supports

- prevent cold flow of PTFE into orifice.

Integral Ball - Stem

- is machined from one piece.
- is best suited to encapsulate ball seats.

Features

- **Pressure rating** up to 3000 psig (206 bar) at 70 °F (21 °C)
- **Temperature rating** from 50 °F to 150 °F (10 °C to 65 °C) with PTFE seat and packing
- **Vent to atmosphere available**
- **Both straight and angle, 3-way and 4-way patterns** available
- **Body materials** available in 316 stainless steel, brass, and alloy 400.
- **100% factory tested**

Technical Data

Materials of Construction

2 - WAY & 3 - WAY

Description	Grade/ASTM Specification		
	Valve Body Materials		
	SS316	Brass	Alloy 400
Handle	Black Nylon		
Mounting Nut	Stainless Steel	Brass	Stainless Steel
Packing Bolt	TP316/A479	Brass	TP316/A479
Packing*	PTFE		
Packing Gland	316 Stainless Steel		
Encapsulating Ball Seats*	PTFE		
Supports*	Stainless Steel		
Ball Stem*	TP316/A479		N04400/B164
Body	TP316/A479 or A182	Brass / B16	N04400/B164

- Note: * marked are wetted parts. Lubricant is silicone based.

Pressure Rating @50 °F to 150 °F (10 °C to 65 °C)
for the valve with standard seat and packing

Valve Designator	Straight 2-way	Angle 2-way	Switching 3-way
B 1 V	2500 psig (172 bar)	2500 psig (172 bar)	2500 psig (172 bar)
B 2 V	3000 psig (206 bar)	2500 psig (172 bar)	2500 psig (172 bar)
B 3 V	2500 psig (172 bar)	1500 psig (103 Bar)	1500 psig (103 bar)
B 4 V	2500 psig (172 bar)	1500 psig (103 bar)	1500 psig (103 bar)

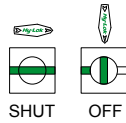
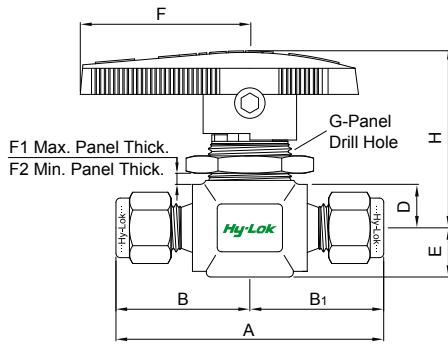


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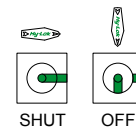
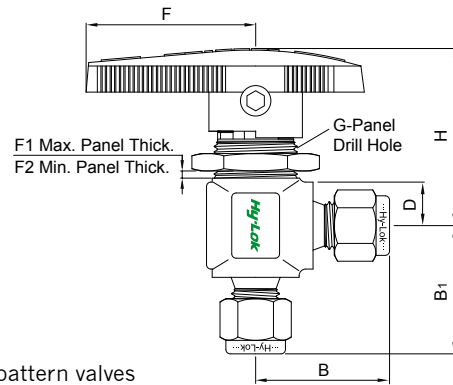
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2 - way (Shut - Off Valve)

Straight Pattern



Angle Pattern



For the dimension B & B1 of angle pattern valves see the dimension of 3-way switching valves

Table of Dimensions

Basic Part No.	Orifice		CV	End Connection		Dimensions (mm)													
	mm	Inch		Inlet & Outlet	A	B	B1	D	E	F	F1	F2	G	H	W				
B1VH -1T	1.3	0.052	0.1	1/16 Hy-Lok		42.6	21.3	21.3	9.5	8.8	28.0	5.5	2.0	15.0	34.0	19.0			
B1VH -3M	2.4	0.093	0.2	3mm Hy-Lok		50.8	25.4	25.4	9.5	8.8	28.0	5.5	2.0	15.0	34.0	19.0			
B1VH -2T			0.2	1/8 Hy-Lok															
B1VF -2N	3.2	0.125	0.5	1/8 Female NPT		41.2	20.6	20.6	9.5	8.8	28.0	5.5	2.0	15.0	34.0	19.0			
B1VH -6M			0.6	6mm Hy-Lok		55.4	27.7	27.7											
B1VH -4T			0.6	1/4 Hy-Lok		50.8	25.4	25.4											
B2VF -2N			1.2	1/8 Female NPT															
B2VF -4N	4.8	0.187	0.9	1/4 Female NPT		52.4	26.2	26.2	11.3	10.0	39.0	6.0	2.5	20.0	41.2	21.0			
B2VF -4R			0.9	1/4 ISO Female Tapered															
B2VM -4N			1.2	1/4 Male NPT		50.8	25.4	25.4											
B2VMH -4N4T			1.6	1/4 Male NPT	1/4 Hy-Lok	55.6													
B2VH -6M			2.4	6mm Hy-Lok		60.4	30.2	30.2											
B2VH -4T			2.4	1/4 Hy-Lok		62.0	31.0	31.0											
B2VH -8M			1.5	8mm Hy-Lok															
B2VH -6T			1.5	3/8 Hy-Lok		65.0	32.5	32.5									5.5		
B3VF -4N	7.1	0.281	3.0	1/4 Female NPT		63.6	31.8	31.8	17.5	14.3	51.0	9.0	3.0	28.0	52.8	33.0			
B3VF -6N			2.6	3/8 Female NPT															
B3VF -6R			2.6	3/8 ISO Female Tapered															
B3VH -6T			6.0	3/8 Hy-Lok													77.8	38.9	38.9
B3VH -10M			6.0	10mm Hy-Lok															
B4VF -8N	10.3	0.406	6.3	1/2 Female NPT		79.2	39.6	39.6	22.0	17.5	77.0	10.0	3.0	39.0	67.0	41.0			
B4VF -8R			6.3	1/2 ISO Female Tapered															
B4VH -12M			12.0	12mm Hy-Lok															
B4VH -8T			12.0	1/2 Hy-Lok													100.0	50.0	50.0
B4VH -12T			6.4	3/4 Hy-Lok															

All dimensions are in millimeters. Dimensions shown with Hy-Lok nuts in finger-tight position, where applicable

Flow Rate

Pressure Drop to Atmosphere (Δp) in psi		Cv														
		0.1	0.2	0.5	0.6	0.9	1.2	1.5	1.6	2.4	2.6	3.0	6.0	6.3	6.4	12.0
Air SCFM @70 °F (21 °C)	10	1.1	2.7	6.9	8.3	12.0	17.0	21.0	22.0	33.0	36.0	41.5	83.0	87.2	88.6	166.0
	50	3.0	7.6	19.1	23.0	34.0	46.0	57.0	61.0	92.0	99.5	115.0	230.0	241.0	245.0	459.0
	100	5.3	14.0	33.9	40.7	61.0	81.0	100.0	110.0	160.0	176.0	203.0	407.0	427.0	434.0	814.0
Water US GPM @70 °F (21 °C)	10	0.3	0.6	1.6	1.9	2.8	3.7	4.7	5.0	7.5	8.2	9.5	19.0	19.9	20.2	37.9
	50	0.7	1.4	3.5	4.2	6.3	8.4	11.0	11.0	17.0	18.4	21.2	42.3	44.5	45.3	84.9
	100	1.0	2.0	5.0	6.0	9.0	12.0	15.0	16.0	24.0	26.0	30.0	60.0	63.0	64.0	120.0

The Cv is for the straight pattern valves. Cvs of angle pattern valves are the same as those of 3-way valves

3-way (Switching Valves)

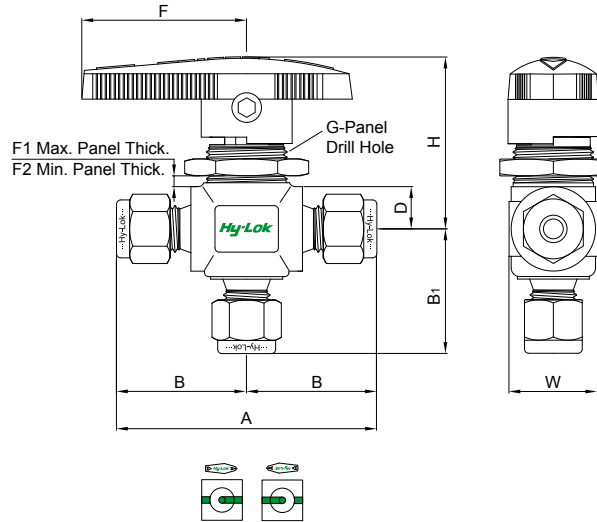


Table of Dimensions

Basic Part No.	Orifice		CV	End Connection		Dimensions (mm)												
	mm	Inch		Side port	Bottom port	A	B	B1	D	F	F1	F2	G	H	W			
B1V3H -1T	1.3	0.052	0.08	1/16 Hy-Lok		42.6	21.3	20.6	8.8	28.0	5.5	2.0	15.0	34.0	19.0			
B1V3H -3M	2.4	0.093	0.15	3mm Hy-Lok		50.8	25.4	24.6	8.8	28.0	5.5	2.0	15.0	34.0	19.0			
B1V3H -2T			0.15	1/8 Hy-Lok														
B1V3F -2N	3.2	0.125	0.30	1/8 Female NPT		41.2	20.6	20.6	8.8	28.0	5.5	2.0	15.0	34.0	19.0			
B1V3H -6M			0.35	6mm Hy-Lok		55.4	27.7	26.9										
B1V3H -4T			0.35	1/4 Hy-Lok														
B2V3F -4N	4.8	0.187	0.75	1/4 Female NPT		52.4	26.2	26.2	10.0	39.0	6.0	2.5	20.0	41.2	21.0			
B2V3F -4R			0.75	1/4 ISO Female Tapered														
B2V3H -6M			0.90	6mm Hy-Lok														
B2V3H -4T			0.90	1/4 Male NPT												60.4	30.2	29.5
B2V3HM -4T4N			0.80	1/4 Male NPT 1/4 Hy-Lok														
B2V3H -8M			0.80	8mm Hy-Lok												62.0	31.0	30.2
B3V3F -4N	7.1	0.281	1.7	1/4 Female NPT		63.6	31.8	31.8	14.5	51.0	9.0	3.0	28.0	52.8	30.0			
B3V3F -6N			1.5	3/8 Female NPT														
B3V3F -6R			1.5	3/8 ISO Female Tapered														
B3V3H -6T			2.0	3/8 Hy-Lok												73.2	36.6	35.8
B3V3H -10M			2.0	10mm Hy-Lok														
B4V3F -8N	10.3	0.406	3.5	1/2 Female NPT		79.2	39.6	39.6	17.5	77.0	10.0	3.0	39.0	67.0	41.0			
B4V3F -8R			3.5	1/2 ISO Female Tapered														
B4V3H -12M			4.6	12mm Hy-Lok														
B4V3H -8T			4.6	1/2 Hy-Lok												89.0	44.5	44.5
B4V3H -12T	3.8	3/4 Hy-Lok																

All dimensions are in millimeters. Dimensions shown with Hy-Lok nuts in finger-tight position, where applicable

Flow Rate

Pressure Drop to Atmosphere (Δp) in psi	Cv													
	0.08	0.15	0.30	0.35	0.75	0.8	0.9	1.5	1.7	2.0	3.5	3.8	4.6	
Air SCFM @70 °F (21 °C)	10	0.9	2.0	4.2	4.8	10.0	11.0	12.0	20.8	23.5	27.7	48.4	52.6	63.7
	50	2.4	5.7	11.5	13.4	29.0	31.0	34.0	57.4	65.0	76.5	134.0	145.0	176.0
	100	4.3	10.1	20.3	23.7	51.0	54.0	61.0	102.0	115.0	136.0	237.0	258.0	312.0
Water US GPM @70 °F (21 °C)	10	0.3	0.4	0.9	1.1	2.3	2.5	2.8	4.7	5.4	6.3	11.1	12.0	14.5
	50	0.6	1.0	2.1	2.5	5.3	5.6	6.3	10.6	12.0	14.1	24.7	26.9	32.5
	100	0.8	1.5	3.0	3.5	7.5	8.0	9.0	15.0	17.0	20.0	35.0	38.0	46.0

Testing

- Each valve is tested with nitrogen @ 1000 psig (69 bar) to max leak rate of 0.1SCCM.
- Optional tests are available upon request.

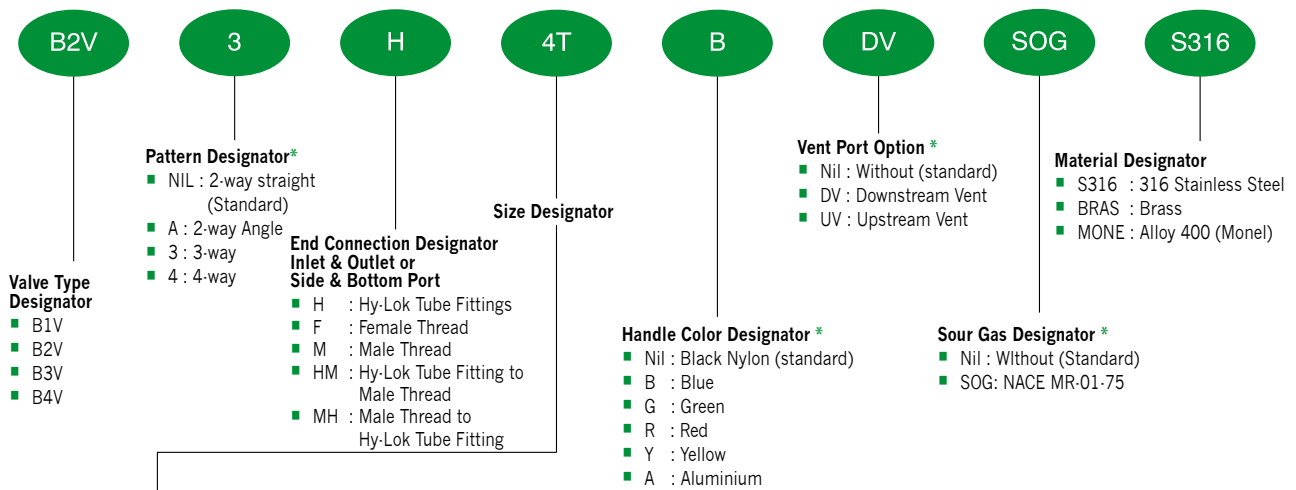
Sour Gas Service

- is provided to meet NACE Standard MR - 01 - 75.

Packing Adjustment

- Valves are factory adjusted for 1000 psig service at 70 °F (21 °C).
- For services at higher pressure, the packing must be readjusted. This can be done with the valve in - line. Untighten the hex key to remove the handle. Tighten the packing bolt clockwise with the increment of **a quarter of a quarter** turn (22.5°) until leaktight seal is obtained. And then reassemble.
- Exposure of valves to varying temperature can affect the initial packing load. You may need check leak and readjust packing bolt.

Ordering Information



NPT (ISO/BSP)

Thread (in.)	1/8	1/4	3/8	1/2	3/4
Designator	2N(R)	4N(R)	6N(R)	8N(R)	12N(R)

Tube

Fractional Tube	O.D (in.)	1/16	1/8	1/4	3/8	1/2	5/8	3/4
	Designator	1T	2T	4T	6T	8T	10T	12T
Metric Tube	O.D (mm)	3	6	8	10	12	16	20
	Designator	3M	6M	8M	10M	12M	16M	20M

Note *: No designator is required for standard. black nylon handle, e.g.B2VH-4T-S316.

SAFETY in VALVE SELECTION

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.